

Cartwall Interface and construction details

by R.O.M. 106.5 FM

Table of Contents:

Purpose	2
Scope	2
Software Interfaces.....	3
mAirList® Notification Scripts	5
mAirList® Startup Script.....	6
mAirList® Exit Script	10
Cart Player Mode Script.....	11
Cart Player EOF Script	13
Player Mode Script.....	15
Player EOF Script.....	17
OffAir Script	18
OnAir Script.....	19
AutomationOff Script.....	20
AutomationOn Script.....	21
LED Interface driver circuit.....	22
Multicolor LED Pinout	22
Pushbuttons.....	23
Housing and Gamepad	24
Component mounting	27
Wiring.....	28
Printer Port Connector Wiring	29
Printer Port Interface Assembly.....	30
Module Mounting.....	30
Final Wiring.....	31
Testing	32



Purpose

This document covers the construction and interface details for a low-cost interface keyboard that might be used with mAirList® studio automation software.

Initial design is based on a 6 button keyboard with illuminated indicators for 2 players and 4 carts.

Two additional multicolor LEDs shall indicate the Off-/OnAir Status and the Automation/Assist mode.

Scope

The keyboard shall control the 2 players and 4 carts configured in mAirList® via a 6-button USB gamepad.

The LEDs in the buttons shall be controlled via the PC's printer port using a ULN2803 as driver in order to prevent any damage to the port.

The keyboard housing shall provide an external USB port that can be used to access playlists or other files from mAirList® during the shows.

Therefore a USB-hub will be mounted in the housing in order to provide an external port, a port for the 6-button gamepad and power to the parallel port driver and the LEDs.

A standard USB port can provide up to 500 mA which should be sufficient for this type of application.

Measurements revealed the following:

- USB-hub : 75 mA
- MiniPad: 11 mA
- Memorystick: 70 mA maximum when writing

There will be some 300 mA left to drive the LEDs. If we consider using LP-LEDs or not it will be sufficient in either case. So here we will head for standard LEDs that will be limited to 11 mA each.

The total current used off the USB port will be somewhere around 270 mA.



Software Interfaces

In order to control the LEDs on the keyboard, a port interface that can handle up to 12 outputs on the printer port is used for control. This interface is automatically started and stopped with mAirList® via the notification script mechanism.

The interface program continuously reads the contents of 12 interface files that can be freely addressed via various notification scripts. (See script section for further details and examples)

The different LED states that can be controlled via these interface files are defined as follows:

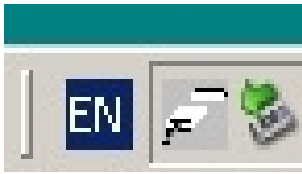
"0" = LED off

"1" = LED steady on

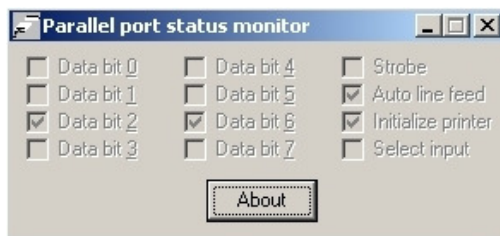
"2" = LED blinking on a 1 second interval (pause mode)

"3" = LED blinking on a 250 ms interval (EOF and fadeout warning)

The program when started is running as trayicon



Clicking on this trayicon will open the diagnostic panel where the current state of the outputs can be monitored.



The I/O assignment of the LEDs will be as follows:

- Cart players 1-4 play/pause/stop will be data output bit 0 – 3 (DF_0.txt – DF_3.txt) (D1 – D4)
- Player 1-2 play pause/stop will be data output bit 4-5 (DF_4.txt – DF_5.txt) (D5, D6)
- OffAir mode will be red blinking wired to data output bit 6 (DF_6.txt) (D7-R)
- OnAir mode will be green steady wired to data output bit 7 (DF_7.txt) (D7-G)
- AutomationOff mode will be red steady wired to control register output bit 0 (strobe) (DF_8.txt) (D8-R)
- AutomationOn mode will be green steady wired to control register output bit 1 (auto line feed) (DF_9.txt) (D8-G)

The port interface has to be configured via the ini-file provided with the program. Below a sample structure of the config file.

```

LPT_Out.ini - Notepad
File Edit Format View Help

;PortAddress= Specify the Parallel Port Address (HEX value)
;                Use hex-format like &H278 &H378 &H3BC
;
;DataFilePath= Path and Filename that contains the data for the output array
;
;CtrlFilePath= Path and Filename for the file that contains info when program shall exit
;
;
;

[PORT]
PortAddress=&H378

[DATAFILES]
DataFile0Path=C:\LPT_Out\DF_0.txt
DataFile1Path=C:\LPT_Out\DF_1.txt
DataFile2Path=C:\LPT_Out\DF_2.txt
DataFile3Path=C:\LPT_Out\DF_3.txt
DataFile4Path=C:\LPT_Out\DF_4.txt
DataFile5Path=C:\LPT_Out\DF_5.txt
DataFile6Path=C:\LPT_Out\DF_6.txt
DataFile7Path=C:\LPT_Out\DF_7.txt
DataFile8Path=C:\LPT_Out\DF_8.txt
DataFile9Path=C:\LPT_Out\DF_9.txt
DataFile10Path=C:\LPT_Out\DF_10.txt
DataFile11Path=C:\LPT_Out\DF_11.txt

[CONTROLFILE]
CtrlFilePath=C:\LPT_Out\ML.txt

```

Datafiles assignment will be as follows:

- DF_0.txt – DF_7.txt will be used to drive data output 0 – 7
- DF_8.txt and DF_9.txt will be used to drive control register output 0 – 1
- DF_10.txt and DF_11.txt will not be assigned in this project



mAirList® Notification Scripts

In order to interface the printer port program with the correct data, some scripts are required within mAirList®:

- Startup script that launches the printer port program
- Script that notifies the printer port program that mAirList® is exiting
- Scripts for player and carts that write their current state to a file
- Scripts for Off-/OnAir status
- Scripts for AutomationOn/Assist mode



mAirList® Startup Script

Below an example of the startup script:

```
var
  lastString: Array[0..3] of string;

procedure OnTimer;

var
  s: string;
  sl: TStringList;
  i: integer;

begin
  for i := 0 to Engine.GetCartWallControl.GetPlayerCount - 1 do begin
    if poLoopAudio in CartWall.GetPlayer(i).GetOptions then
      s := '1'
    else
      s := '0';

    if s <> lastString[i] then begin
      sl := TStringList.Create;
      try
        sl.add(s);
        //Filename is set to LP_x here.
        //For use with 10 button box it should write
        //the Loopbutton status to DF_6.txt - DF_9.txt
        //The Automation and On-OffAir Status shall be
        //written to DF_10.txt and DF_11.txt
        try
          sl.SaveToFile('C:\LPT_Out\LP_' + INTTOSTR(i) + '.txt');
        except
          sleep(650);
          sl.SaveToFile('C:\LPT_Out\LP_' + INTTOSTR(i) + '.txt');
        end;
        lastString[i] := s;
      finally
        sl.Free;
      end;
    end;
  end;
end;

procedure OnLoad;

var
  sl: TStringList;
  i: integer;

begin
  //set Encoder to Live mode
  Encoder.SetLiveFeedEnabled(true);

  //init files
  sl := TStringList.Create;
  try
    sl.Add('1');
    try
      sl.SaveToFile('C:\ComPort_Out\ML.txt');
    except
      sleep(650);
      sl.SaveToFile('C:\ComPort_Out\ML.txt');
    end;
  finally
    sl.Free;
  end;
end;
```



startup script cont'd

```
sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_0.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_0.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_1.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_1.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_2.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_2.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_3.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_3.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_4.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_4.txt');
  end;
finally
  sl.Free;
end;
```



startup script cont'd

```
sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_5.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_5.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('2');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_6.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_6.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\ComPort_Out\DF_7.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\ComPort_Out\DF_7.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('1');
  try
    sl.SaveToFile('C:\LPT_Out\DF_8.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\LPT_Out\DF_8.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\LPT_Out\DF_9.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\LPT_Out\DF_9.txt');
  end;
finally
  sl.Free;
end;
```




Cartwall Interface and construction details by R.O.M. 106.5 FM

startup script cont'd

```
sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\LPT_Out\DF_10.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\LPT_Out\DF_10.txt');
  end;
finally
  sl.Free;
end;

sl := TStringList.Create;
try
  sl.Add('0');
  try
    sl.SaveToFile('C:\LPT_Out\DF_11.txt');
  except
    sleep(650);
    sl.SaveToFile('C:\LPT_Out\DF_11.txt');
  end;
finally
  sl.Free;
end;

ShellExecute('C:\ComPort_Out\ComPort_Out.exe', '');

for i := 0 to 3 do
  lastString[i] := '0';

  // Enable the timer only for the 10 button box
  // code is left in here for documentation purpose
  // for the 10 button box the automation and on-offair scripts
  // have to be changed
  // EnableTimer(1000);
end;

begin
end.
```



mAirList® Exit Script

Below an example of the script that gets executed when mAirList® exits:

```
procedure OnUnload;  
  
var  
    sl: TStringList;  
  
begin  
    sl := TStringList.Create;  
    try  
        sl.Add('0');  
        try  
            sl.SaveToFile('C:\ComPort_Out\ML.txt');  
        except  
            sleep(650);  
            sl.SaveToFile('C:\ComPort_Out\ML.txt');  
        end;  
    finally  
        sl.Free;  
    end;  
end;  
  
begin  
end.
```

Here a "0" gets written to the ML.txt file. The port interface program scans this file on a second basis. If a "0" gets read, the port interface program will exit.



Cart Player Mode Script

Below the script that controls the cart player interface files for start, stop an pause mode:

```
procedure OnCartPlayerStateChange(PlayerIndex: integer; OldState: TPlayerState;
NewState: TPlayerState);

var
    sl: TStringList;

begin
    if (PlayerIndex = 0) then begin
        sl := TStringList.Create;
        try
            Case Newstate Of
                psEmpty:    sl.Add('0');
                psLoading:  sl.Add('0');
                psLoaded:   sl.Add('0');
                psPlaying:  sl.Add('1');
                psFading:   sl.Add('3');
                psEOF:      sl.Add('0');
                psError:    sl.Add('0');
                psPaused:   sl.Add('2');
                psStopped:  sl.Add('0');
                psPFL:      ;
                psFlashEOF: ;
                psNext:     ;
            else
                sl.Add('-1');
            end;
            try
                sl.SaveToFile('C:\ComPort_Out\DF_0.txt');
            except
                sleep(650);
                sl.SaveToFile('C:\ComPort_Out\DF_0.txt');
            end;
        finally
            sl.Free;
        end;
    end;

    if (PlayerIndex = 1) then begin
        sl := TStringList.Create;
        try
            Case Newstate Of
                psEmpty:    sl.Add('0');
                psLoading:  sl.Add('0');
                psLoaded:   sl.Add('0');
                psPlaying:  sl.Add('1');
                psFading:   sl.Add('3');
                psEOF:      sl.Add('0');
                psError:    sl.Add('0');
                psPaused:   sl.Add('2');
                psStopped:  sl.Add('0');
                psPFL:      ;
                psFlashEOF: ;
                psNext:     ;
            else
                sl.Add('-1');
            end;
            try
                sl.SaveToFile('C:\ComPort_Out\DF_1.txt');
            except
                sleep(650);
                sl.SaveToFile('C:\ComPort_Out\DF_1.txt');
            end;
        end;
```



cart player mode script cont'd

```
        finally
            sl.Free;
        end;
    end;

    if (PlayerIndex = 2) then begin
        sl := TStringList.Create;
        try
            Case Newstate Of
                psEmpty:    sl.Add('0');
                psLoading:  sl.Add('0');
                psLoaded:   sl.Add('0');
                psPlaying:  sl.Add('1');
                psFading:   sl.Add('3');
                psEOF:      sl.Add('0');
                psError:    sl.Add('0');
                psPaused:   sl.Add('2');
                psStopped:  sl.Add('0');
                psPFL:      ;
                psFlashEOF: ;
                psNext:     ;
            else
                sl.Add('-1');
            end;
            try
                sl.SaveToFile('C:\ComPort_Out\DF_2.txt');
            except
                sleep(650);
                sl.SaveToFile('C:\ComPort_Out\DF_2.txt');
            end;
        finally
            sl.Free;
        end;
    end;

    if (PlayerIndex = 3) then begin
        sl := TStringList.Create;
        try
            Case Newstate Of
                psEmpty:    sl.Add('0');
                psLoading:  sl.Add('0');
                psLoaded:   sl.Add('0');
                psPlaying:  sl.Add('1');
                psFading:   sl.Add('3');
                psEOF:      sl.Add('0');
                psError:    sl.Add('0');
                psPaused:   sl.Add('2');
                psStopped:  sl.Add('0');
                psPFL:      ;
                psFlashEOF: ;
                psNext:     ;
            else
                sl.Add('-1');
            end;
            try
                sl.SaveToFile('C:\ComPort_Out\DF_3.txt');
            except
                sleep(650);
                sl.SaveToFile('C:\ComPort_Out\DF_3.txt');
            end;
        finally
            sl.Free;
        end;
    end;

begin
end.
```



Cart Player EOF Script

Below the script that controls the cart player interface files for EOF flash mode:

```
procedure OnCartPlayerEOFWarning(PlayerIndex: integer);  
  
var  
    sl: TStringList;  
  
begin  
    if (PlayerIndex = 0) then begin  
        sl := TStringList.Create;  
        try  
            sl.Add('3')  
            try  
                sl.SaveToFile('C:\ComPort_Out\DF_0.txt');  
            except  
                sleep(650);  
                sl.SaveToFile('C:\ComPort_Out\DF_0.txt');  
            end;  
        finally  
            sl.Free;  
        end;  
    end;  
  
    if (PlayerIndex = 1) then begin  
        sl := TStringList.Create;  
        try  
            sl.Add('3')  
            try  
                sl.SaveToFile('C:\ComPort_Out\DF_1.txt');  
            except  
                sleep(650);  
                sl.SaveToFile('C:\ComPort_Out\DF_1.txt');  
            end;  
        finally  
            sl.Free;  
        end;  
    end;  
  
    if (PlayerIndex = 2) then begin  
        sl := TStringList.Create;  
        try  
            sl.Add('3')  
            try  
                sl.SaveToFile('C:\ComPort_Out\DF_2.txt');  
            except  
                sleep(650);  
                sl.SaveToFile('C:\ComPort_Out\DF_2.txt');  
            end;  
        finally  
            sl.Free;  
        end;  
    end;  
end;
```



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cart player EOF script cont'd

```
    if (PlayerIndex = 3) then begin
        sl := TStringList.Create;
        try
            sl.Add('3')
            try
                sl.SaveToFile('C:\ComPort_Out\DF_3.txt');
            except
                sleep(650);
                sl.SaveToFile('C:\ComPort_Out\DF_3.txt');
            end;
        finally
            sl.Free;
        end;
    end;

end;

begin
end.
```



Player Mode Script

Below the script that controls the player interface files for start, stop an pause mode:

```
procedure OnPlayerStateChange(PlaylistIndex: integer; PlayerIndex: integer;
OldState: TPlayerState; NewState: TPlayerState);

var
    sl: TStringList;

begin
    if (PlayerIndex = 0) then begin
        sl := TStringList.Create;
        try
            Case Newstate Of
                psEmpty:    sl.Add('0');
                psLoading:  sl.Add('0');
                psLoaded:   sl.Add('0');
                psPlaying:  sl.Add('1');
                psFading:   sl.Add('3');
                psEOF:      sl.Add('0');
                psError:    sl.Add('0');
                psPaused:   sl.Add('2');
                psStopped:  sl.Add('0');
                psPFL:      ;
                psFlashEOF: ;
                psNext:     ;
            else
                sl.Add('-1');
            end;
            try
                sl.SaveToFile('C:\ComPort_Out\DF_4.txt');
            except
                sleep(650);
                sl.SaveToFile('C:\ComPort_Out\DF_4.txt');
            end;
            finally
                sl.Free;
            end;
        end;

        if (PlayerIndex = 1) then begin
            sl := TStringList.Create;
            try
                Case Newstate Of
                    psEmpty:    sl.Add('0');
                    psLoading:  sl.Add('0');
                    psLoaded:   sl.Add('0');
                    psPlaying:  sl.Add('1');
                    psFading:   sl.Add('3');
                    psEOF:      sl.Add('0');
                    psError:    sl.Add('0');
                    psPaused:   sl.Add('2');
                    psStopped:  sl.Add('0');
                    psPFL:      ;
                    psFlashEOF: ;
                    psNext:     ;
                else
                    sl.Add('-1');
                end;
                try
                    sl.SaveToFile('C:\ComPort_Out\DF_5.txt');
                except
                    sleep(650);
                    sl.SaveToFile('C:\ComPort_Out\DF_5.txt');
                end;
            end;
```



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player mode script cont'd

```
        finally  
            sl.Free;  
        end;  
    end;  
end;  
  
begin  
end.
```




Player EOF Script

Below the script that controls the player interface files for EOF flash mode:

```
procedure OnPlayerEOFWarning(PlaylistIndex: integer; PlayerIndex: integer);

var
  sl: TStringList;

begin
  if (PlayerIndex = 0) then begin
    sl := TStringList.Create;
    try
      sl.Add('3')
      try
        sl.SaveToFile('C:\ComPort_Out\DF_4.txt');
      except
        sleep(650);
        sl.SaveToFile('C:\ComPort_Out\DF_4.txt');
      end;
    finally
      sl.Free;
    end;
  end;

  if (PlayerIndex = 1) then begin
    sl := TStringList.Create;
    try
      sl.Add('3')
      try
        sl.SaveToFile('C:\ComPort_Out\DF_5.txt');
      except
        sleep(650);
        sl.SaveToFile('C:\ComPort_Out\DF_5.txt');
      end;
    finally
      sl.Free;
    end;
  end;

begin
end.
```



OffAir Script

Below the script that controls the OnAir red part of the multicolor LED via the interface file when switching to OffAir mode:

```
procedure OnOffAir;
var
  sl: TStringList;
begin
  sl := TStringList.Create;
  try
    sl.Add('2');
    try
      sl.SaveToFile('C:\ComPort_Out\DF_6.txt');
    except
      sleep(650);
      sl.SaveToFile('C:\ComPort_Out\DF_6.txt');
    end;
  finally
    sl.Free;
  end;

  sl := TStringList.Create;
  try
    sl.Add('0');
    try
      sl.SaveToFile('C:\ComPort_Out\DF_7.txt');
    except
      sleep(650);
      sl.SaveToFile('C:\ComPort_Out\DF_7.txt');
    end;
  finally
    sl.Free;
  end;
end;

begin
end.
```



OnAir Script

Below the script that controls the OnAir green part of the multicolor LED via the interface file when switching to OnAir mode:

```
procedure OnOnAir;
var
  sl: TStringList;
begin
  sl := TStringList.Create;
  try
    sl.Add('0');
    try
      sl.SaveToFile('C:\ComPort_Out\DF_6.txt');
    except
      sleep(650);
      sl.SaveToFile('C:\ComPort_Out\DF_6.txt');
    end;
  finally
    sl.Free;
  end;

  sl := TStringList.Create;
  try
    sl.Add('1');
    try
      sl.SaveToFile('C:\ComPort_Out\DF_7.txt');
    except
      sleep(650);
      sl.SaveToFile('C:\ComPort_Out\DF_7.txt');
    end;
  finally
    sl.Free;
  end;
end;

begin
end.
```



AutomationOff Script

Below the script that controls the Automation LED via the interface file when switching Automation to 'Off' mode:

```
procedure OnAutomationOff(PlaylistIndex: integer);  
  
var  
    sl: TStringList;  
  
begin  
    sl := TStringList.Create;  
    try  
        sl.Add('1');  
        try  
            sl.SaveToFile('C:\LPT_Out\DF_8.txt');  
        except  
            sleep(650);  
            sl.SaveToFile('C:\LPT_Out\DF_8.txt');  
        end;  
    finally  
        sl.Free;  
    end;  
  
    sl := TStringList.Create;  
    try  
        sl.Add('0');  
        try  
            sl.SaveToFile('C:\LPT_Out\DF_9.txt');  
        except  
            sleep(650);  
            sl.SaveToFile('C:\LPT_Out\DF_9.txt');  
        end;  
    finally  
        sl.Free;  
    end;  
end;  
  
begin  
end.
```



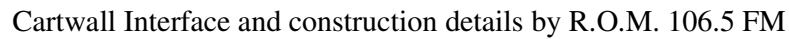
AutomationOn Script

Below the script that controls the Automation LED via the interface file when switching Automation to 'On' mode:

```
procedure OnAutomationOn(PlaylistIndex: integer);
var
  sl: TStringList;
begin
  sl := TStringList.Create;
  try
    sl.Add('0');
    try
      sl.SaveToFile('C:\LPT_Out\DF_8.txt');
    except
      sleep(650);
      sl.SaveToFile('C:\LPT_Out\DF_8.txt');
    end;
  finally
    sl.Free;
  end;

  sl := TStringList.Create;
  try
    sl.Add('1');
    try
      sl.SaveToFile('C:\LPT_Out\DF_9.txt');
    except
      sleep(650);
      sl.SaveToFile('C:\LPT_Out\DF_9.txt');
    end;
  finally
    sl.Free;
  end;
end;

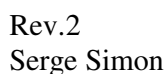
begin
end.
```



The schematic below shows the whole circuits and wiring that is mounted in the keyboard housing. The ULN2803 circuit will isolate the keyboard LEDs from the printer port. Supply power is taken off from pin 1 and 4 of a spare USB-hub port. The cable for the printer port is retrieved from an old Centronics printer cable.



The multicolor LED selected will be make “Kingbright” type “L-115WEGW-CA” will be used. A common anode type shall be used.



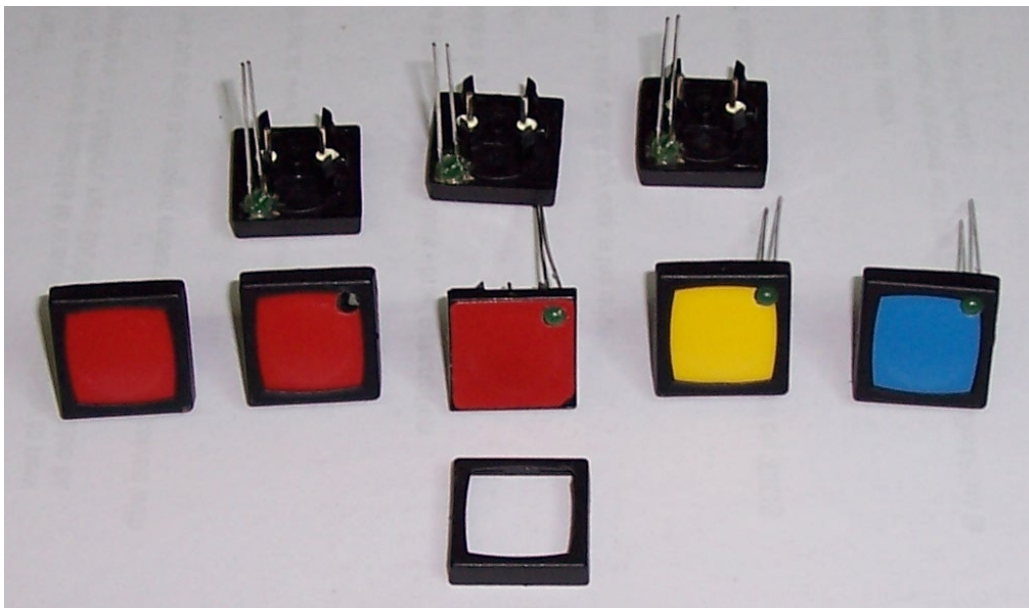


Pushbuttons

Getting illuminated pushbuttons at a reasonable price is almost impossible. Furthermore most of these pushbuttons require square cutouts, contain regular bulbs or have deep bodies that would require large housings.

So it was decided to go with Schurter MCS18 tactile switches that will be modified slightly in order to accommodate an LED indicator.

Here below we see the unmodified and modified switches.



The leftmost is the original switch, next to it we see a drilled one, in the middle we see one with an LED installed and with removed bezel.

The yellow and blue switch on the right side show what they will look like when modified.

The upper row show the backside of the switches. Later a foil with caption will be put onto the switch and clamped with the bezel.

So in order to modify the switches, first drill a 1.5 mm hole. Then with a 3 mm wood drill slowly, very slowly with only slight pressure drill through the foil, then through the body of the switch. It is indispensable to use a wood drill as this one is flat and pushes the foil down. A standard drill will tear the foil off the switch due to its cone. So don't even try it...

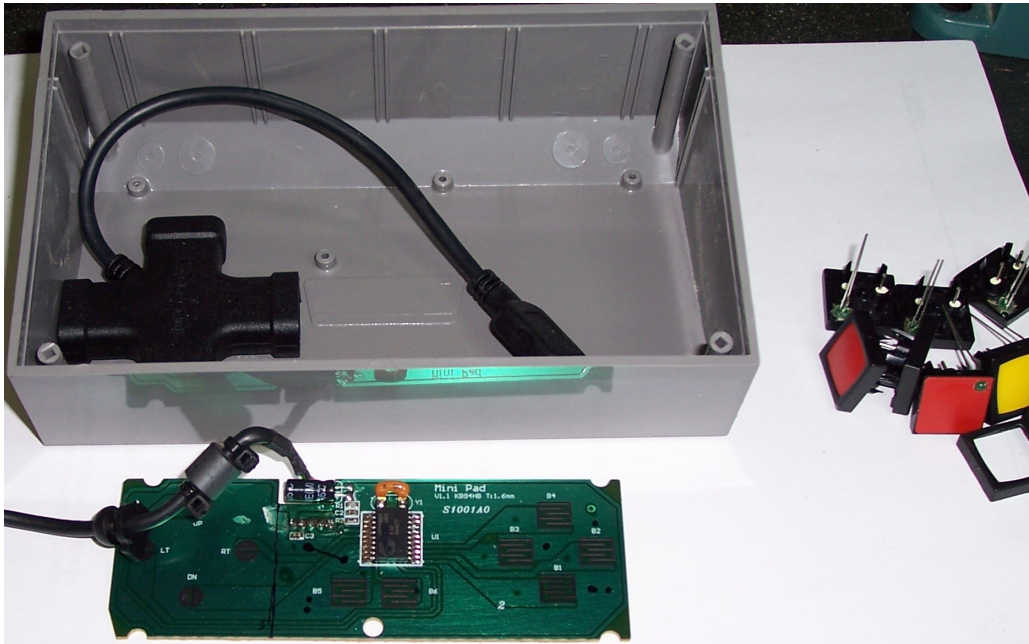


Ok, the plastic of the body will be "shaped" by means of a cutter to allow the LED to get fully through the switch. Then the LED will be glued with a drop of preferably "Faller Expert" glue.

As the LED exactly sits in the middle of the o-ring groove, the switch will no more comply with IP6x standard, but who cares... we won't use the keyboard under the shower anyhow.

Housing and Gamepad

Here below we see the housing, the USB-hub that will be mounted inside the housing with one port outside and the gamepad removed from its housing.

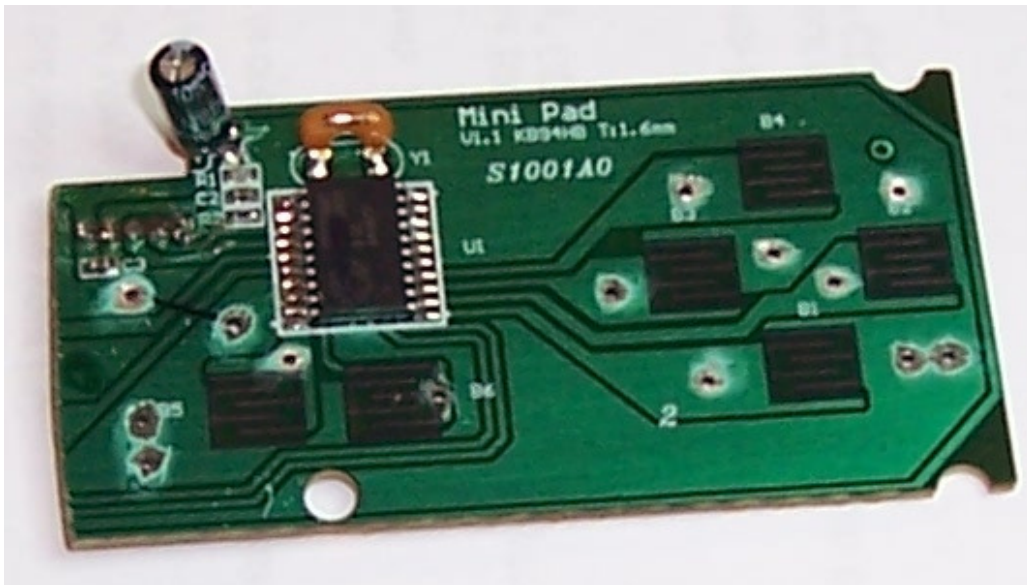


The vertical line on the PCB will be the cut trace. We won't need the joystick buttons. The black points show the soldering points for the soldering pins afterwards and the location for the ground jumper we have to put due to the shortening of the PCB.

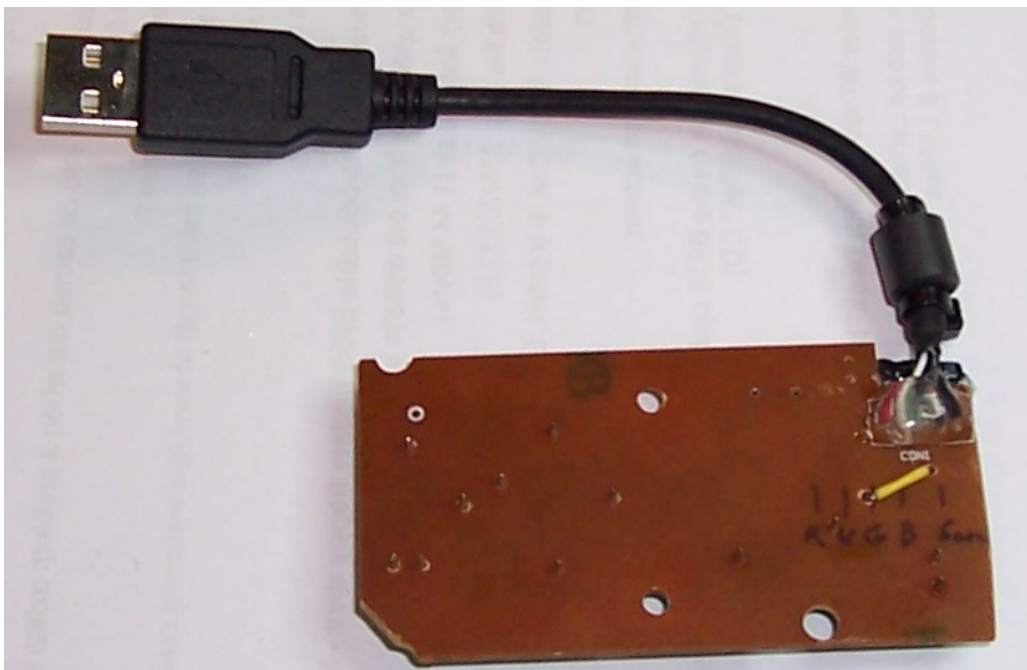


Cartwall Interface and construction details by R.O.M. 106.5 FM

Here we see the shortened PCB with the soldering spots already drilled and cleaned.



And below the print from the backside with the USB cable shortened to the right length and secured with hotmelt glue.

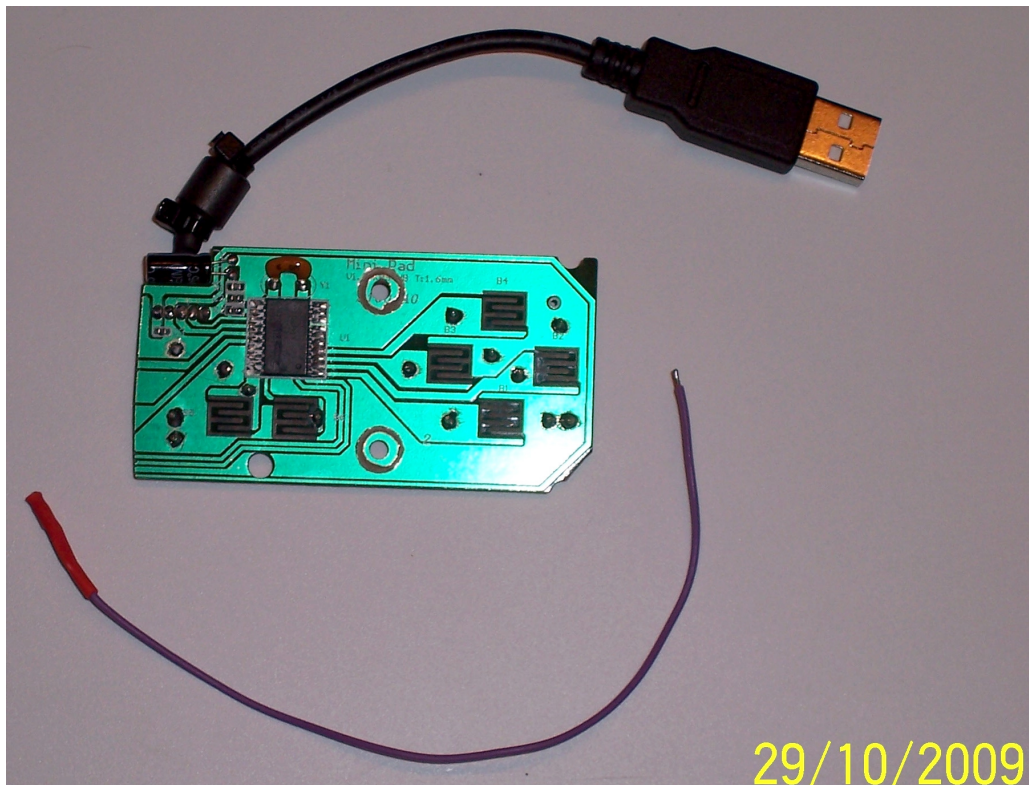




Cartwall Interface and construction details by R.O.M. 106.5 FM

Here the final board after cleaning with flux remover and washed with WL™ cleaner. The soldering pins are installed and also the mounting points are drilled and isolated with a groove from system ground (2 spots in the middle)

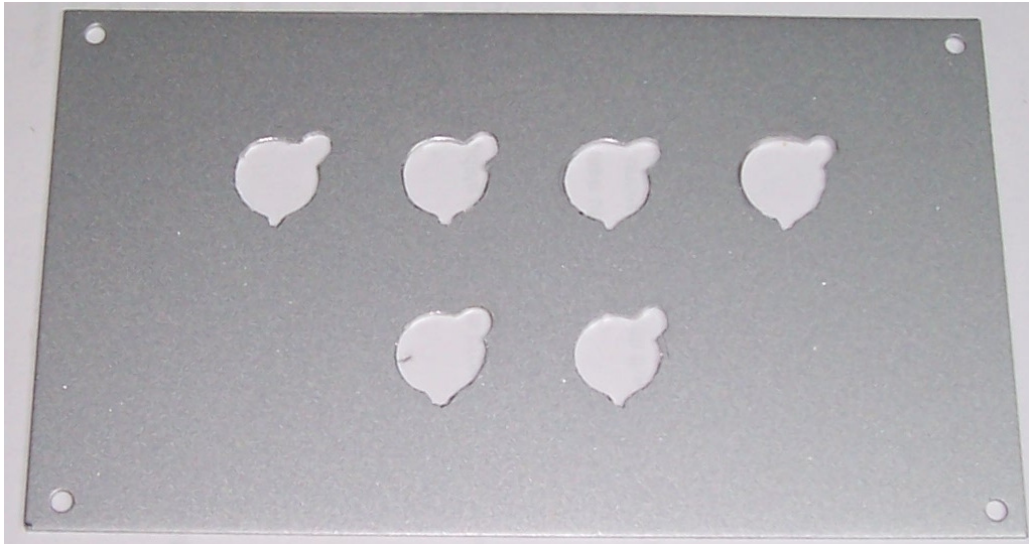
The picture also shows a wire with a springclamp that will be plugged onto the soldering pins. The springclamp is isolated with red shrinking sleeve which will give additional support when plugged onto the pin.





Component mounting

Next, we will drill the holes for the pushbuttons.



This is the final panel layout.

Upper row for cartplayer start, lower row for player start.

The buttons are labeled with a foil that is clamped underneath the bezel. The foil is printed from the backside. Most printers support mirror printing.

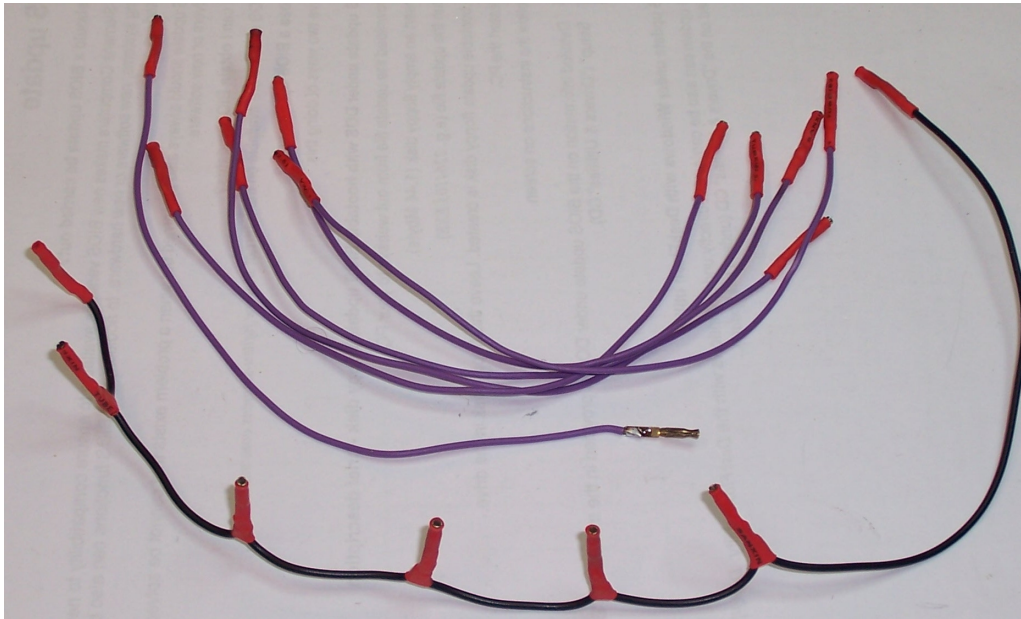
On the lower left and right side we see the multicolor LED that indicate Automation status an On-/OffAir Status.





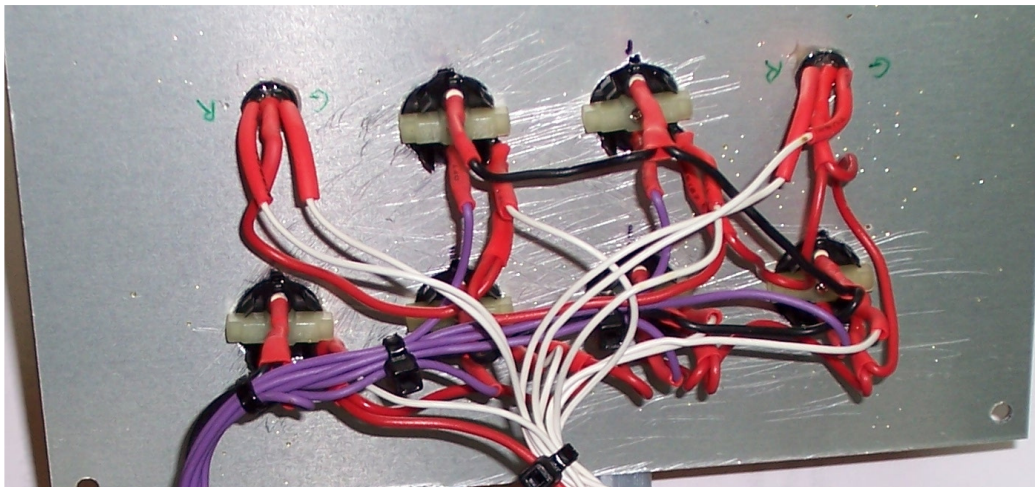
Wiring

The wires with the springclamps that will be used for the pushbutton contacts. Here on the photograph, one springclamp was left without shrinking sleeve in order to show what they look like. Although we put solderingpins connected to ground for each button on the miniPad PCB, it would simply be overkill to draw a separate ground wire for each button. Jumpering is much more convenient.





Here we see the wiring to the frontpanel:



Printer Port Connector Wiring

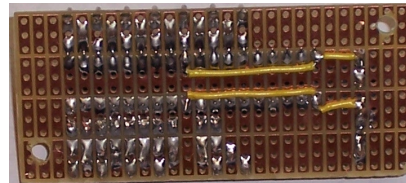
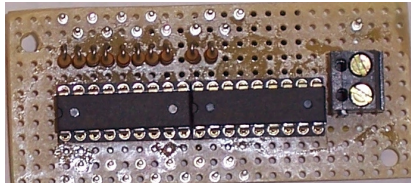
Next the printer port Sub-D 25 connector has to be wired. The separate cable that leaves on the left side will be used for the ShoutCast fader command interface. It will be wired to the mike fader switch that is used to send showname/songtitle to the ShoutCast server depending on faderstatus.





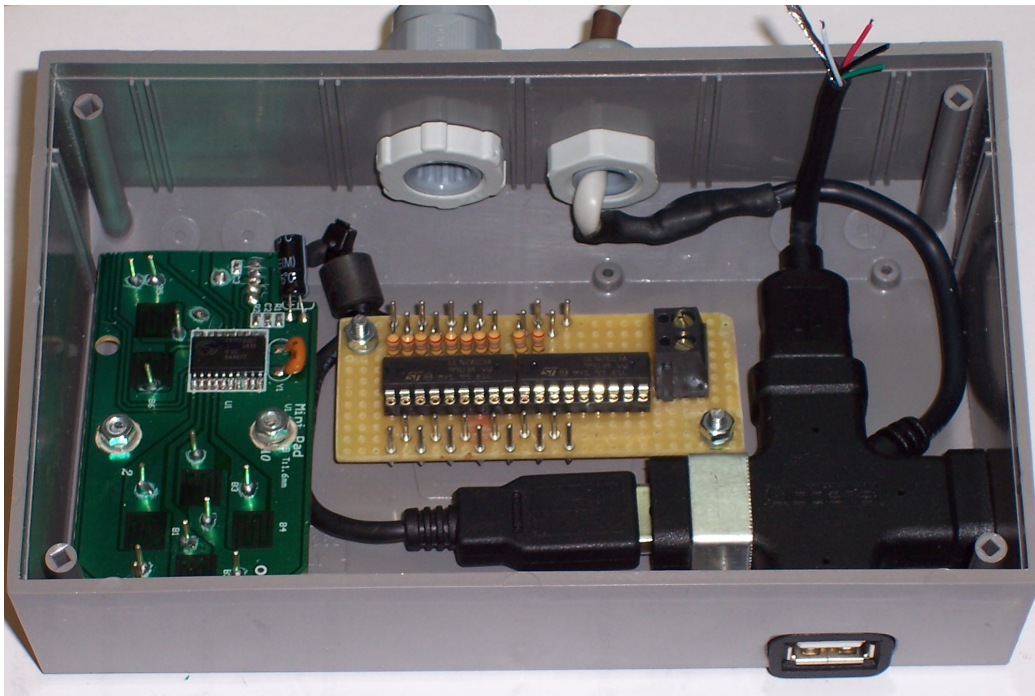
Printer Port Interface Assembly

This is the prototype PCB assembly for the printer port interface. The top the pins will be wired to the LEDs. The bottom pins get wired to the printer port cable. The terminal on the right side is used for powering the interface.



Module Mounting

Next, the modules will be mounted into the housing. Gamepad on the left side, USB-hub on the front right side and the printer port interface on the backside. The USB-hub will be fixed by means of a small bracket. The cable glands for securing the cables will be installed.

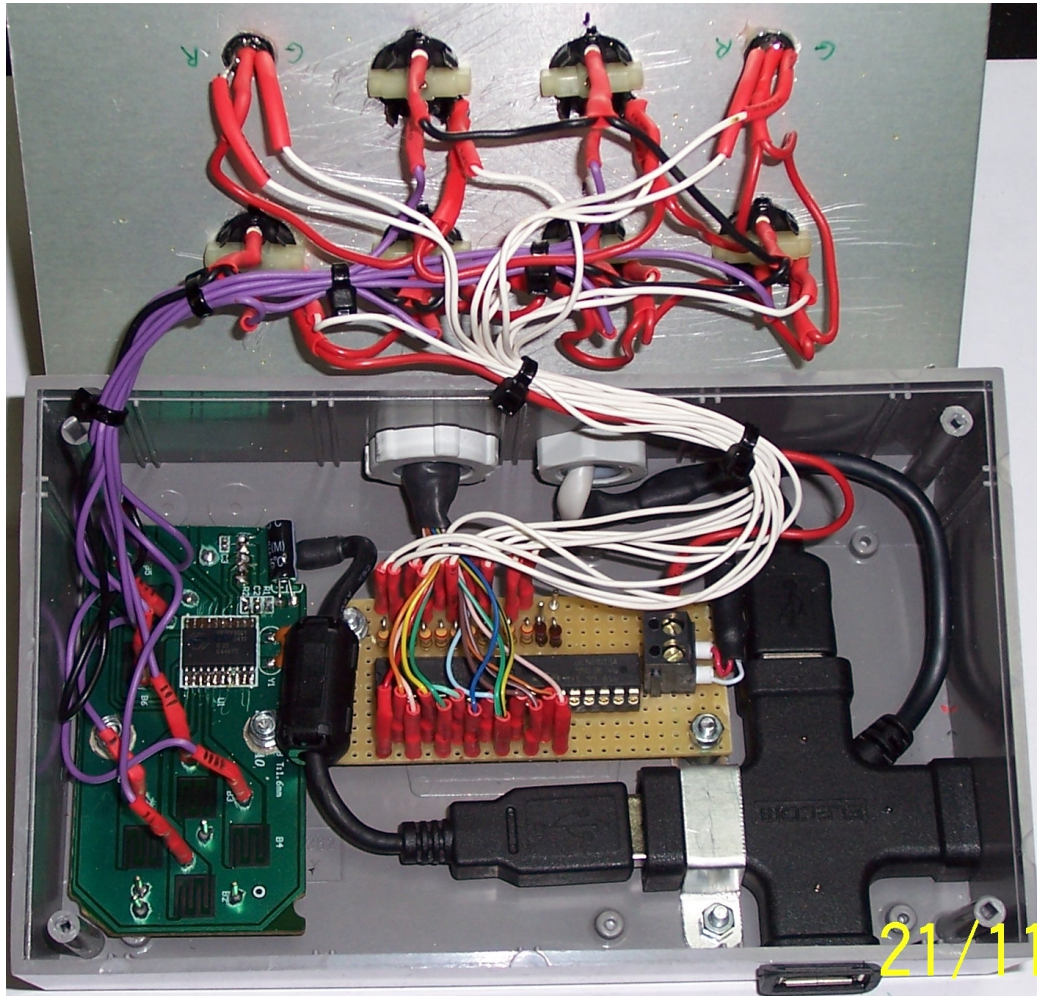


The USB plug of the USB-Hub will be cut off and the USB socket from the extension cord as well. Both ends will be spliced inside the housing. The USB plug that has been cut off will be reused for powering the printer port interface.



Final Wiring

Here we see the final wiring of all components. The ferrite core on the minipad USB cable has been replaced by a clamp-on type.



Really not much space left in the housing.



Testing

Finally there is nothing more to do than performing a test setup. Testing can be easily achieved by writing a “1” to the ML.txt file in order to start the LPT_Out.exe interface program. The actual testing will be done by writing either “0”, “1”, “2” or “3” to the DF_0.txt – DF11.txt files.



Serge Simon
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